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D500-560-041
Job Sheet 200581



Part No: D500-560-041

Job Qty: 1 pcs

Part Name: Cargo Mirror Installation 6"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/12/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 10/10/19

Description:

Type: Stock

Note: DWG REV D IPP Rev:E 03.10.15 Reformat; Removed D2057 KJ/RF IPP Rev:F 08-05-27 as per ECN1195p
DD verified by:EC IPP Rev:G 10.04.22 chg route seq DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Small Fab - 1	1 pcs	10/10/19		0.00	0.30	Small Fab - 1	DAS 58 OCT 07 2019 9-20
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
120	QC 5	1 pcs	10/10/19		0.00	0.00	QC 5 - 10	DAS 40 OCT 09 2019 9-29
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	

Plex 9/12/19 1:26 PM Dart.Renwick.Jennifer

				QC 5 - 81	
130 Packaging 1-1 - Pick Kit - B4B 1 pcs	10/10/19	0.00 0.00		Packaging 1 - 1 - B4B	
				Packaging 1 - 2 - B4B	
				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	DAS 28 9-89
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
140 QC 4	10/10/19	0.00 0.00	1 pcs	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
150 Packaging 3-1 - Stock - B4B 1 pcs	10/10/19	0.00 0.00		Packaging 3 - 1 - B4B	DAS 78 9-89
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	

OCT 15 2019

				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78 OCT 15 2019
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
155 DC - 1 - B4B	1 pcs	10/10/19	0.00 0.00	DC - 1 - B4B	OCT 18 2019
				DC - 2 - B4B	
160 QC 21 - FG	1 pcs	10/10/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	70 OCT 16 2019
				QC 21 - SA - 53	9-89

Part Op 110 - (Small Fab - Before assembly repass tap on stud. Assemble as per drawing D500-560 PAGE 8- BLUE FILE
 Descriptions: 120 - QC5- Inspect part completeness to step on W/O
 130 - Pick Kit
 140 - QC4- 100% Inspect kits for completeness
 150 - Identify and pack for shipping as per PPP D500-560-041 Location:
 155 - Document Control - Photocopy bluefile and create labels as per PPP D500-560-041 CHG006
 160 - QC21- Final Inspection - Work Order Release

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526C1032R10	Screw	4 Ea (4 ea)	110-Small Fab - 1	3071664
D1048	Clamp	2 pcs (2 ea)	110-Small Fab - 1	3079494
D1049	Saddle	2 pcs (2 ea)	110-Small Fab - 1	3150184
D2010-101	Mirror Bracket 369/500	1 pcs (1 ea)	110-Small Fab - 1	3014656
D2010-103	Mirror Arm 369/500	1 pcs (1 ea)	110-Small Fab - 1	3150633
D2011-101	Mirror 6"	1 pcs (1 ea)	110-Small Fab - 1	3184871
AN3-4A	Bolt	4 Ea (4 ea)	130-Packaging 1-1 - Pick Kit - B4B	3167263

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN526C1032R10	4	65	0
	D1048	2	8	0
	D1049	2	8	0
	D2010-101	1	1	0
	D2010-103	1	2	0
	D2011-101	1	20	0
130-Packaging 1-1 - Pick Kit - B4B	AN3-4A	4	281	0
Part Specifications				
Specifications could not be found.				

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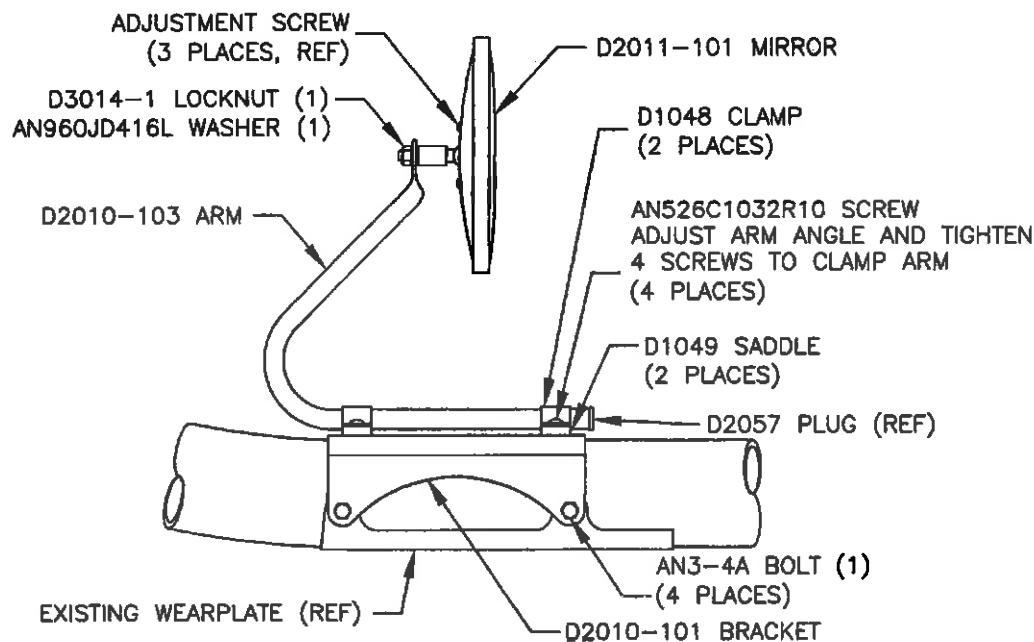


Figure 2: Installation of D500-560-041 Cargo Mirror Assembly

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-560-041 Cargo Mirror Assembly	1.0 lb 0.45 kg	-45 in -1.14 m	-45 lb-kg -0.51 m-kg	24 in 0.61 m	24 in-lb 0.27 m-kg

5. PARTS LIST

Qty	Part Number	Description
X	D500-560-041	CARGO MIRROR ASSEMBLY
1	D2011-101	MIRROR
1	*D3014-1	LOCKNUT
1	*AN960JD416L	WASHER
2	D1048	CLAMP
2	D1049	SADDLE
1	D2010-101	BRACKET
1	D2010-103	ARM
4	AN3-4A	BOLT
4	AN526C1032R10	SCREW (OR AN526-1032R10)

* PARTS ARE INCLUDED WITH D2011-101 MIRROR

Change Record

PAGE 1 OF 1

Part Number: D500-560-041Description: CARGO MIRROR INSTALLATION[illegible]